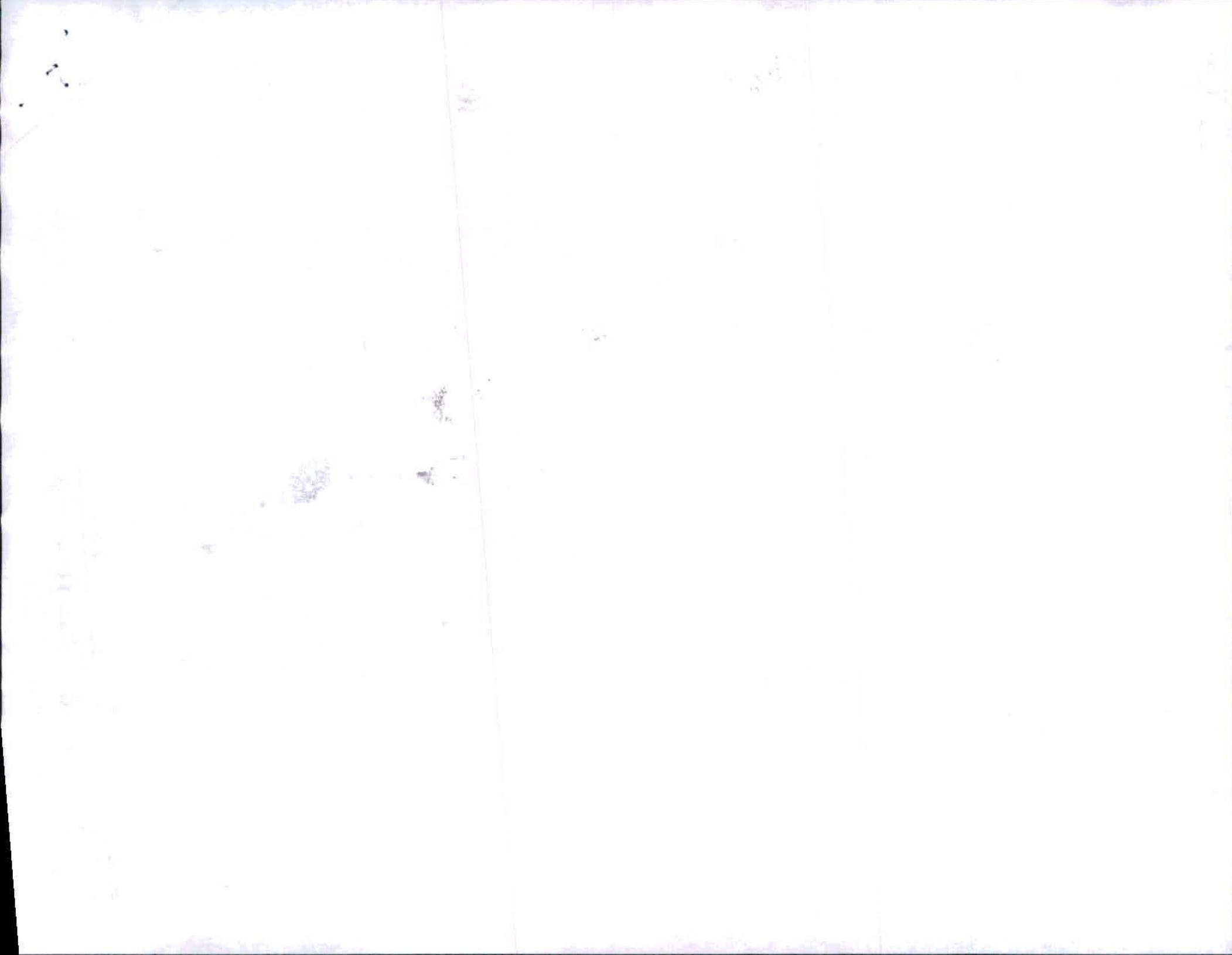


Date: Friday, 01/08/2008 2:25:46 PM
User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FRONT INBOARD LEG ASSEMBLY	
Job Number	: 40870 - 3				
Estimate Number	: 13320				
P.O. Number	:		Part Number	: D3782041	
This Issue	: 01/08/2008	S.O. No. :	Drawing Number	: D3782 REVA	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: 31/07/2008	Type : SMALL /MED FAB	Drawing Revision	: A	
Previous Run	: 40303		Material	:	
Written By	:		Due Date	: 08/08/2008	
Checked & Approved By	: <u>JL008-8-01</u>		Qty:	12 Um: Each	
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC				
<i>SP/1/T 18/08/2008</i>					
Additional Product					
Job Number: 					
Seq. #:	Machine Or Operation:	Description :			
1.0	PACKAGING 1	PACKAGING RESOURCE #1 			
Comment: PACKAGING RESOURCE #1 Pick Packing Kit					
2.0	D37681	Front Inboard Leg 			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Front Inboard Leg batch: <u>B40972</u> <i>EP08/08/26</i>					
3.0	D37871	Foot 			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Foot batch: <u>B41412</u> <i>(R) B 40982 (3)</i> <i>EP08/08/26</i>					
4.0	AN513A	Bolt 			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Bolt batch: <u>M108167</u> <i>EP08/08/26</i>					
5.0	AN980JD516	Washer 			
Comment: Qty.: 3.0000 Each(s)/Unit Total : 36.0000 Each(s) Washer batch: <u>1108246</u> or (NAS1149D0568J)batch: _____ <i>EP08/08/26</i>					



Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 40870

Part Number: D3782041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

batch: M108471



7.0 AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

eye Bolt

batch: M109013



8.0 D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Front Leg Fitting

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

12.0 QC21

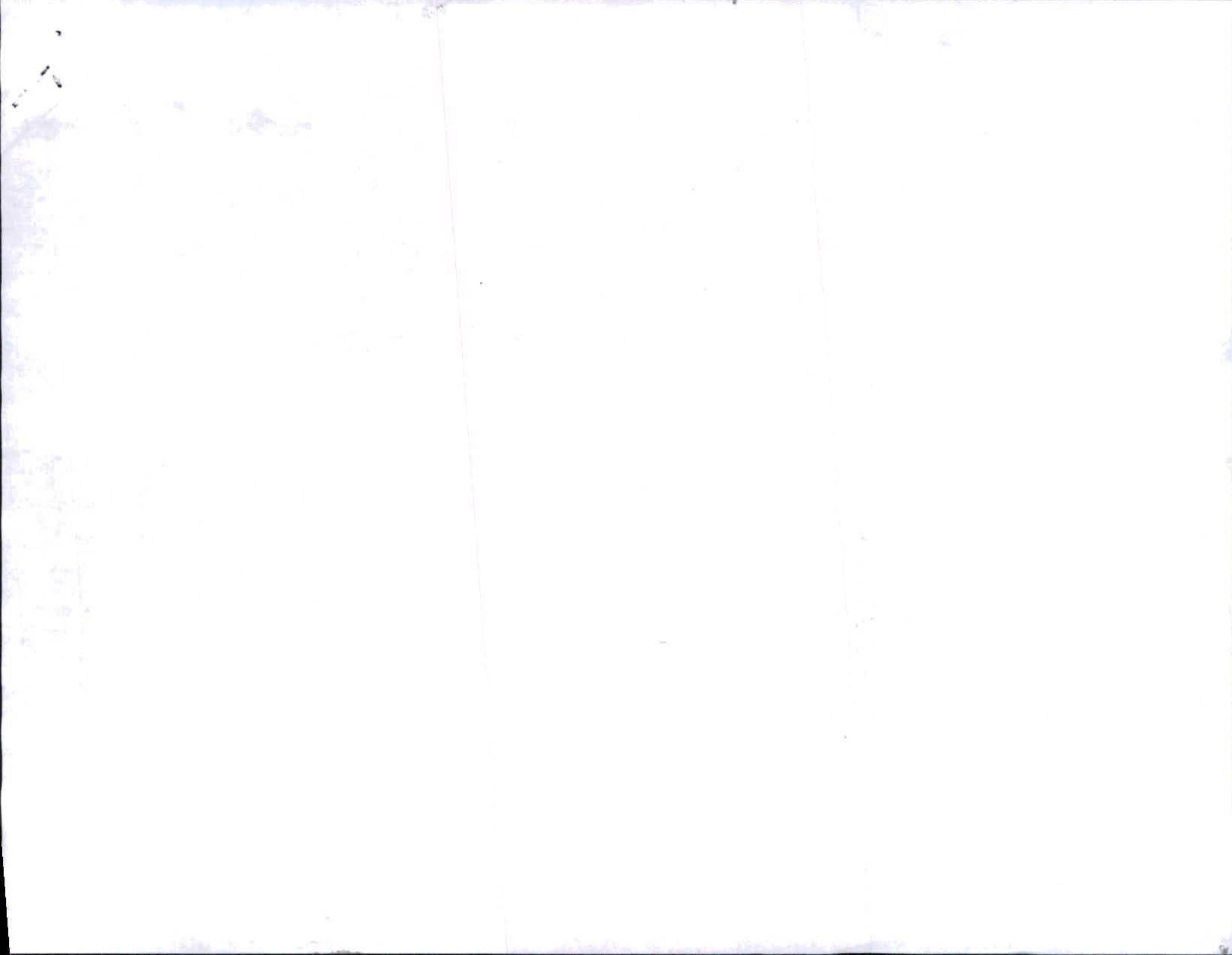
FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

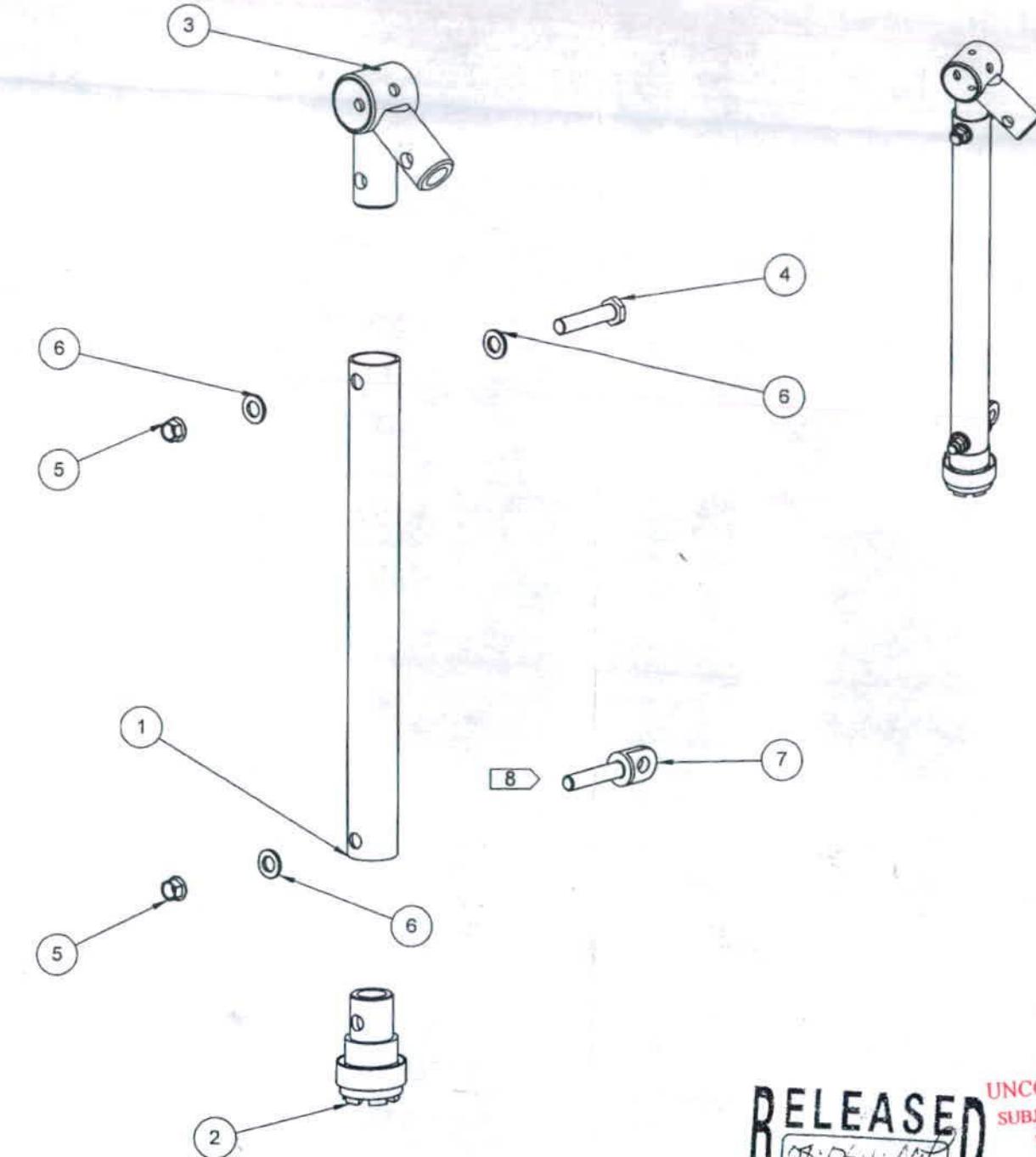




8 7 6 5 4 3 2 1

D

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



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WORK ORDER
NO. 40873

RELEASED
08.06.04

D3782-041 FRONT INBOARD LEG ASSEMBLY

A NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.42 lbs
 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
 INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PL</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PL</i>	D3782	SHEET 1 OF 4
APPROVED	<i>PL</i>	TITLE	SCALE
DE APPR.	<i>PL</i>	LEG ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

